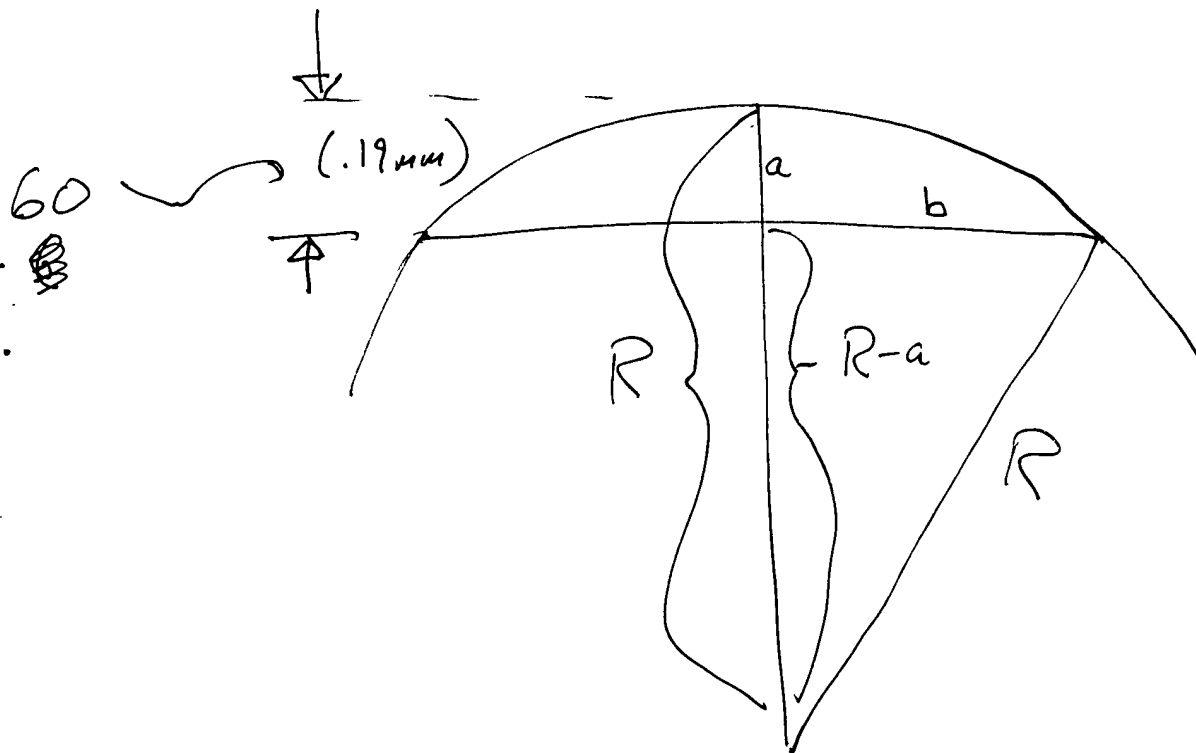


EXHIBIT 1



$$a = .19 \text{ mm}$$

$$b = 1.9 \text{ mm} / 2 = .95 \text{ mm} \quad \left. \vphantom{b = 1.9 \text{ mm} / 2 = .95 \text{ mm}} \right\} \text{ Per Exhibit 2}$$

$$R^2 = b^2 + (R - a)^2$$

$$R^2 = b^2 + R^2 - 2Ra + a^2$$

$$2Ra = b^2 + a^2$$

$$R = \frac{b^2 + a^2}{2a} = 2.47 \text{ mm}$$

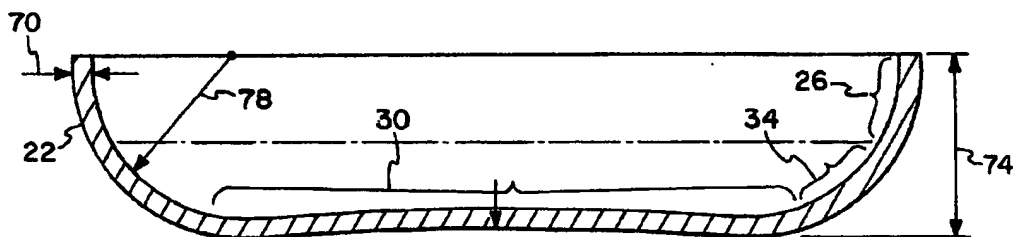


FIG. 4

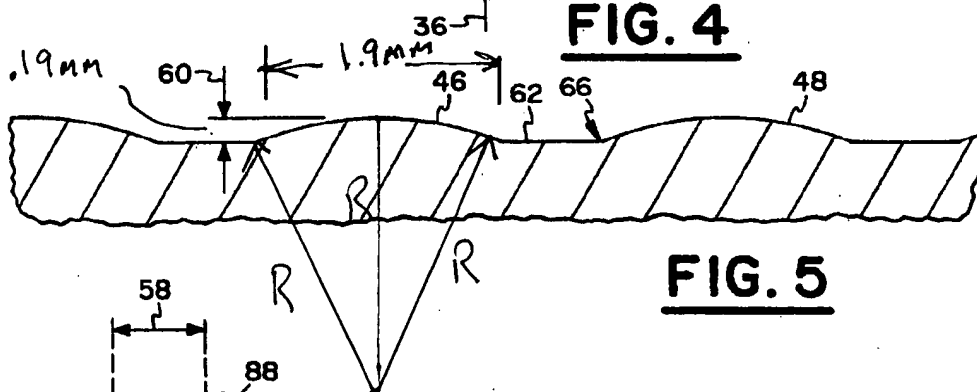


FIG. 5

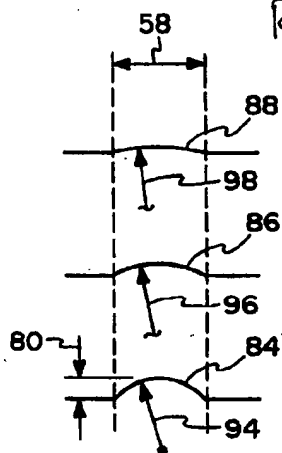


FIG. 7

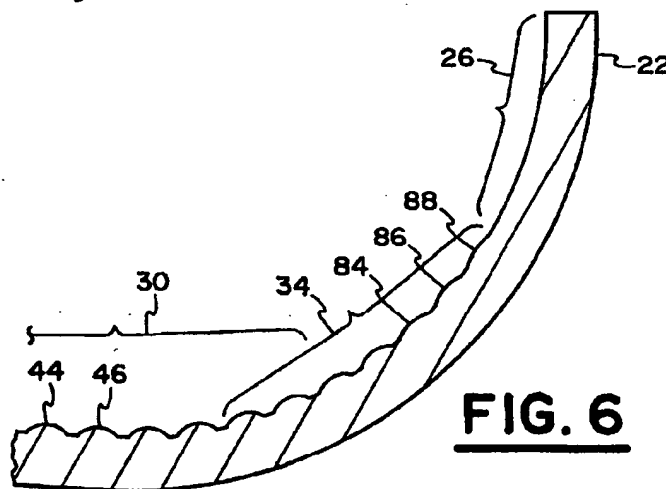


FIG. 6

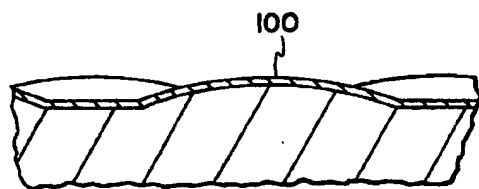


FIG. 8

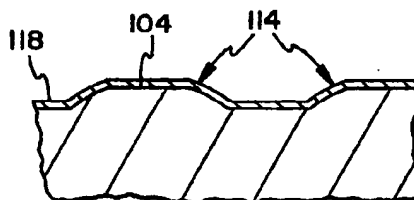


FIG. 9